



IT-180BS/IT-180TC

High Tg Multifunctional Epoxy Resin, Phenolic-Cured, Laminate & Prepreg

IT-180 is an advanced high Tg (175 °C by DSC) multifunctional epoxy with high thermal reliability and CAF resistance. It can pass 260 °C Lead free assembly and sequential lamination process.

Key Features =====

Advanced High Tg Resin Technology

Industrial standard material with high Tg (175 °C by DSC) and excellent thermal reliability.

Lead-Free Assembly Compatible

RoHS compliant and suitable for high thermal reliability needs, and Lead free assemblies with a maximum reflow temperature of 260 °C.

Friendly Processing and CAF Resistance

Friendly PCB process like high Tg FR4. Users can short the learning curve when using this material.

CAF Resistance

Excellent thermal reliability and CAF resistance providing long-term reliability for industrial and automobile application.

Available in Variety of Constructions

Available in a various of constructions, copper weights and glass styles, including standard(HTE), RTF and VLP copper foil.

Applications

Multilayer and High Layer PCB

Automobile

Backplanes

Servers and Networking

Telecommunications

Data Storage

Heavy Copper Application

Industrial Approval

UL 94 V-0

IPC-4101C Spec / 24/ 124/ 129

RoHS Compliant

Global Availability

Area	Address	Contact e-mail	TEL
Taiwan	22,Kung Yen 1st Rd. Ping Chen Industry Zone. Ping Chen, Taoyuan, Taiwan, R.O.C.	Sales : jeff@iteq.com.tw Technician : paul_lee@iteq.com.tw	886-3-4152345 #3168 886-3-4152345 #5300
East China	Chun Hui Rd., Xishan Economic Development Zone, Wuxi City, Jiangsu Province, China	Sales : Alan@wxmail.iteq.com.cn Technician : jimmypeng@wxmail.iteq.com.cn	86-510-8223-5888 #5168 86-510-8223-5888 #3000
South China	168, Dongfang Road, Nanfang Industrial Park, Beice Village, Humen Town, Dongguan City, Guangdong Province, China	Sales : lo@iteq.com.cn Technician : tlfang@iteq.com.cn	86-769-88623268 #320 86-769-88623268 #550
Japan	No.2, Huafang Rd, Yonghe Economic Zone, Economic and Technological Development Zone, Guangzhou, Guangdong Province, China	Sales : Stephen@iteq.com.cn Technician : anderson@iteq.com.tw	86-20-6286-8088 #8027 886-3-4152345 #5388
USA	Tapco Circuit Supply 1225 Greenbriar Drive, Suite A Addison, IL 60101, USA	Sales : mshields@tapcocircuitsupply.com Technician : rlovelady@tapcocircuitsupply.com	1-614-937-5205 1-310-699-8028
Europe	ITEQ Europe, Via L. Pergher, 16 38121 Trento, Italy	Sales : serena@iteqeuropa.eu Technician : service@iteqeuropa.eu	39-0461-820526 39-0461-820526

ITEQ Laminate/ Prepreg : IT-180TC / IT-180BS

IPC-4101C Spec / 24 / 124 / 129

LAMINATE(IT-180TC)

Property	Thickness<0.50 mm [0.0197 in]		Thickness ≥ 0.50 mm [0.0197 in]		Units	Test Method
	Typical Value	Spec	Typical Value	Spec	Metric (English)	IPC-TM-650 (or as noted)
Peel Strength, minimum A. Low profile copper foil and very low profile copper foil - all copper weights > 17µm [0.669 mil] B. Standard profile copper foil 1. After Thermal Stress 2. At 125°C [257 F] 3. After Process Solutions	0.88 (5.0)	0.70 (4.00)	0.88 (5.0)	0.70 (4.00)	N/mm (lb/inch)	2.4.8 2.4.8.2 2.4.8.3
Volume Resistivity, minimum A. C-96/35/90 B. After moisture resistance C. At elevated temperature E-24/125	3.0x10 ¹⁰ -- 5.0x10 ¹⁰	10 ⁶ -- 10 ³	-- 3.0x10 ¹⁰ 1.0x10 ¹⁰	-- 10 ⁴ 10 ³	MΩ-cm	2.5.17.1
Surface Resistivity, minimum A. C-96/35/90 B. After moisture resistance C. At elevated temperature E-24/125	3.0x10 ¹⁰ -- 4.0x10 ¹⁰	10 ⁴ -- 10 ³	-- 3.0x10 ¹⁰ 4.0x10 ¹⁰	-- 10 ⁴ 10 ³	MΩ	2.5.17.1
Moisture Absorption, maximum	--	--	0.12	0.8	%	2.6.2.1
Dielectric Breakdown, minimum	--	--	60	40	kV	2.5.6
Permittivity (Dk, 50% resin content) (Laminate & Laminated Prepreg) A. 1MHz B. 1GHz C. 2GHz D. 5GHz E. 10GHz	4.2 4.2 4.1 4.1 4.0	5.4 5.2 -- AABUS	4.2 4.2 4.2 4.1 4.0	5.4 5.2 -- AABUS	--	2.5.5.9 2.5.5.13
Loss Tangent (Df, 50% resin content) (Laminate & Laminated Prepreg) A. 1MHz B. 1GHz C. 2GHz D. 5GHz E. 10GHz	0.017 0.017 0.018 0.019 0.020	0.035	0.017 0.017 0.018 0.019 0.020	0.035	--	2.5.5.9 2.5.5.13
Flexural Strength, minimum A. Length direction B. Cross direction	-- -- -- --	-- -- -- --	480-510 (69,600-73,950) 410-440 (59,450-63,800)	415 (60,190) 345 (50,140)	N/mm ² (lb/in ²)	2.4.4
Arc Resistance, minimum	125	60	125	60	s	2.5.1
Thermal Stress 10 s at 288°C [550.4F], minimum A. Unetched B. Etched	Pass Pass	Pass Visual Pass Visual	Pass Pass	Pass Visual Pass Visual	Rating	2.4.13.1
Electric Strength, minimum (Laminate & Laminated Prepreg)	45	30	--	--	kV/mm	2.5.6.2
Flammability, (Laminate & Laminated Prepreg)	V-0	V-0	V-0	V-0	Rating	UL94
Glass Transition Temperature(DSC)	175	170 minimum	175	170 minimum	°C	2.4.25
Decomposition Temperature	--	--	350	340 minimum	°C	2.4.24.6 (5% wt loss)
X/Y Axis CTE (40°C to 125°C)	--	--	12-14	--	ppm/°C	2.4.24
Z-Axis CTE A. Alpha 1 B. Alpha 2 C. 50 to 260 Degrees C	-- -- --	-- -- --	50 250 3.0	60 maximum 300 maximum 3.5 maximum	ppm/°C ppm/°C %	2.4.24
Thermal Resistance A. T260 B. T288	-- --	-- --	>60 >30	30 minimum 15 minimum	Minutes Minutes	2.4.24.1
CAF Resistance	--	--	Pass	AABUS	Pass/Fail	2.6.25

The above data and fabrication guide provide designers and PCB shop for their reference. We believe that these information are accurate, however, the data may vary depend on the test methods and specification used. The actual sales of the product should be according to specification in the agreement between ITEQ and its customer. ITEQ reserves the right to revise its data at any time without notice and maintain the best information available to users.